



FIG. 2

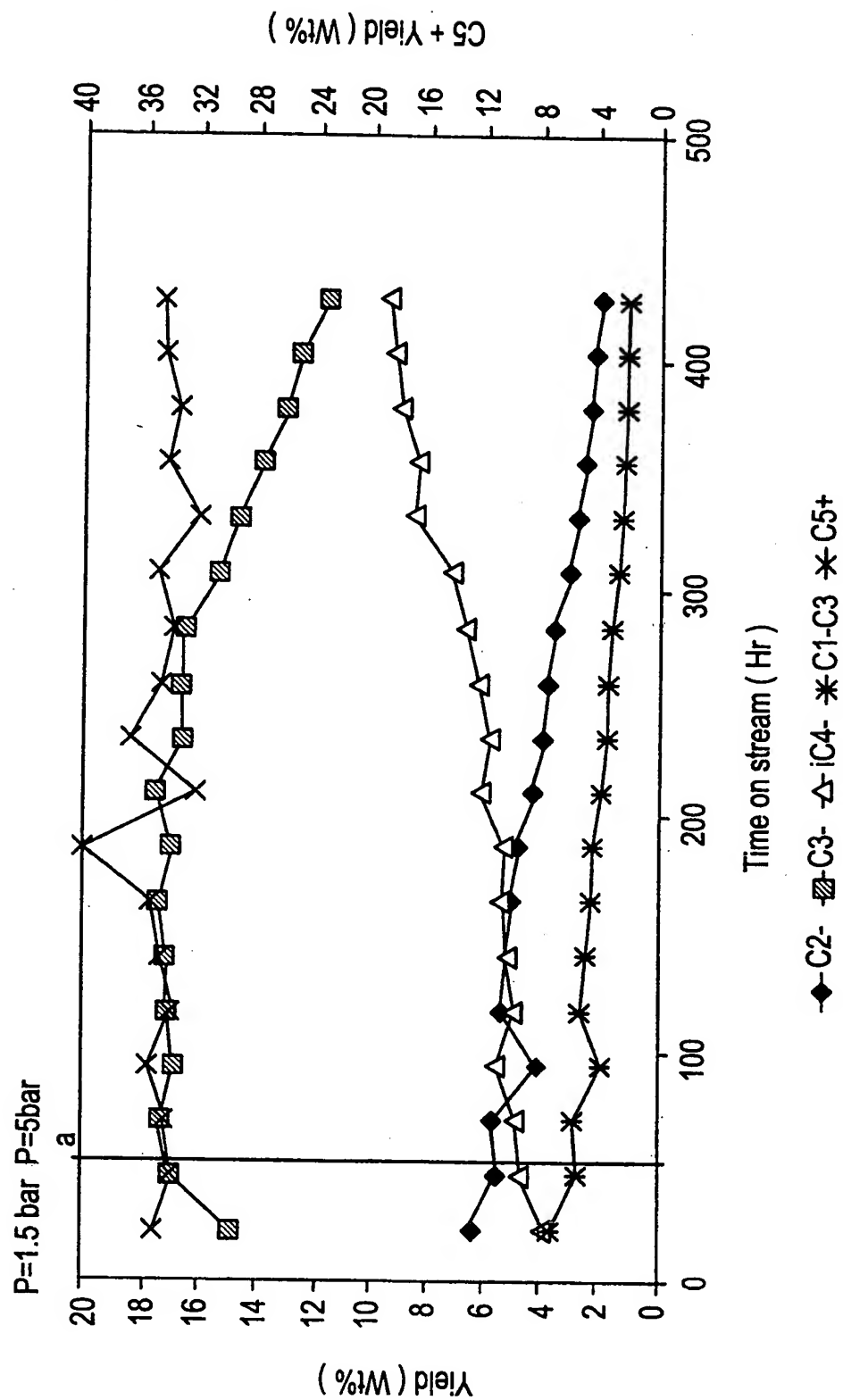


FIG. 3

Pt=1.5 bara    Filled symbols:    Open symbols:  
 PHC=1.5 bar    Pt=5.0 bara    Pt=1.5 bara  
 PH2=0 bar    PHC=1.5 bar    PHC=1.5 bar  
                  PH2=3.5 bar    PH2=0 bar

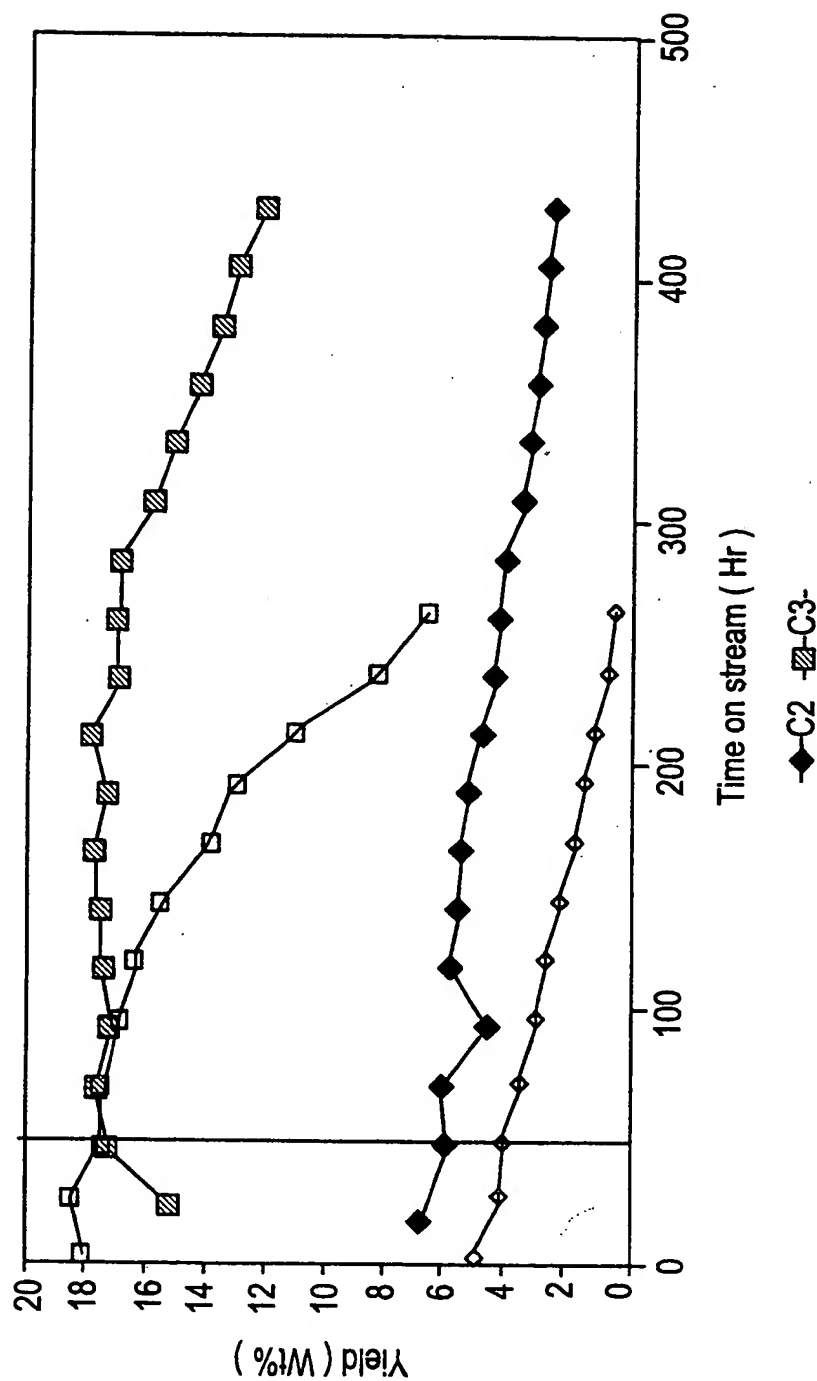


FIG. 4

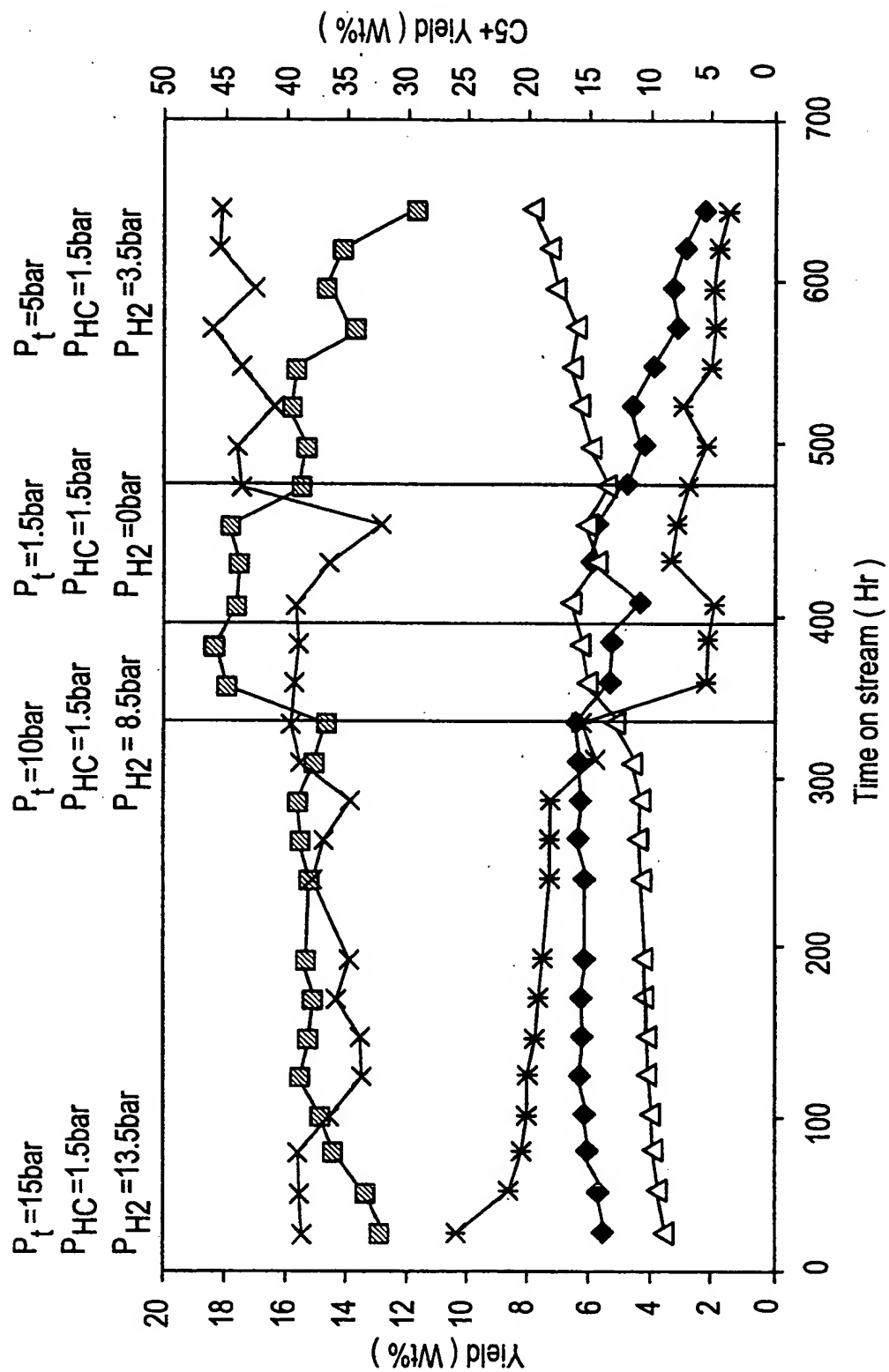


FIG. 5

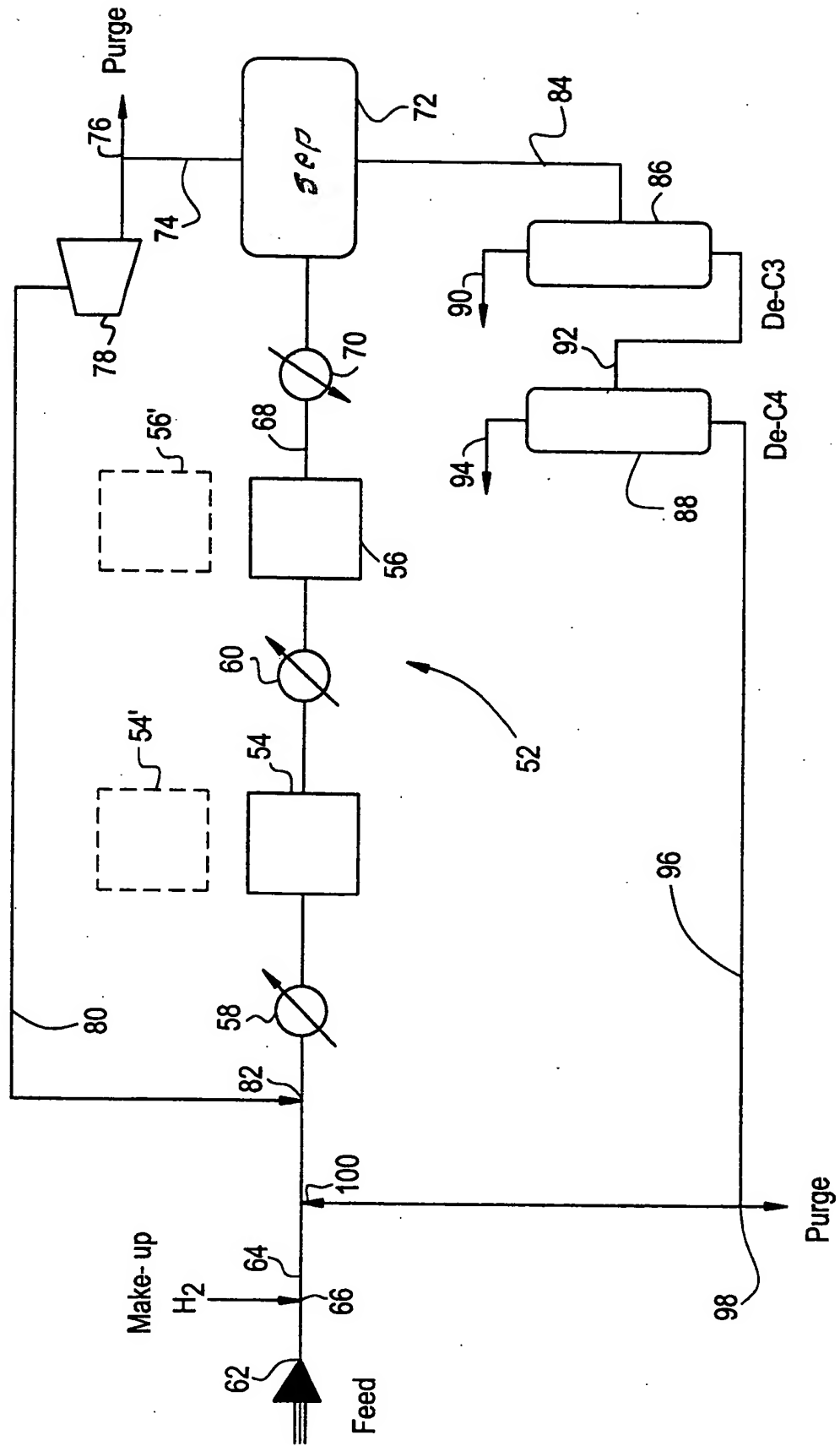


FIG. 6

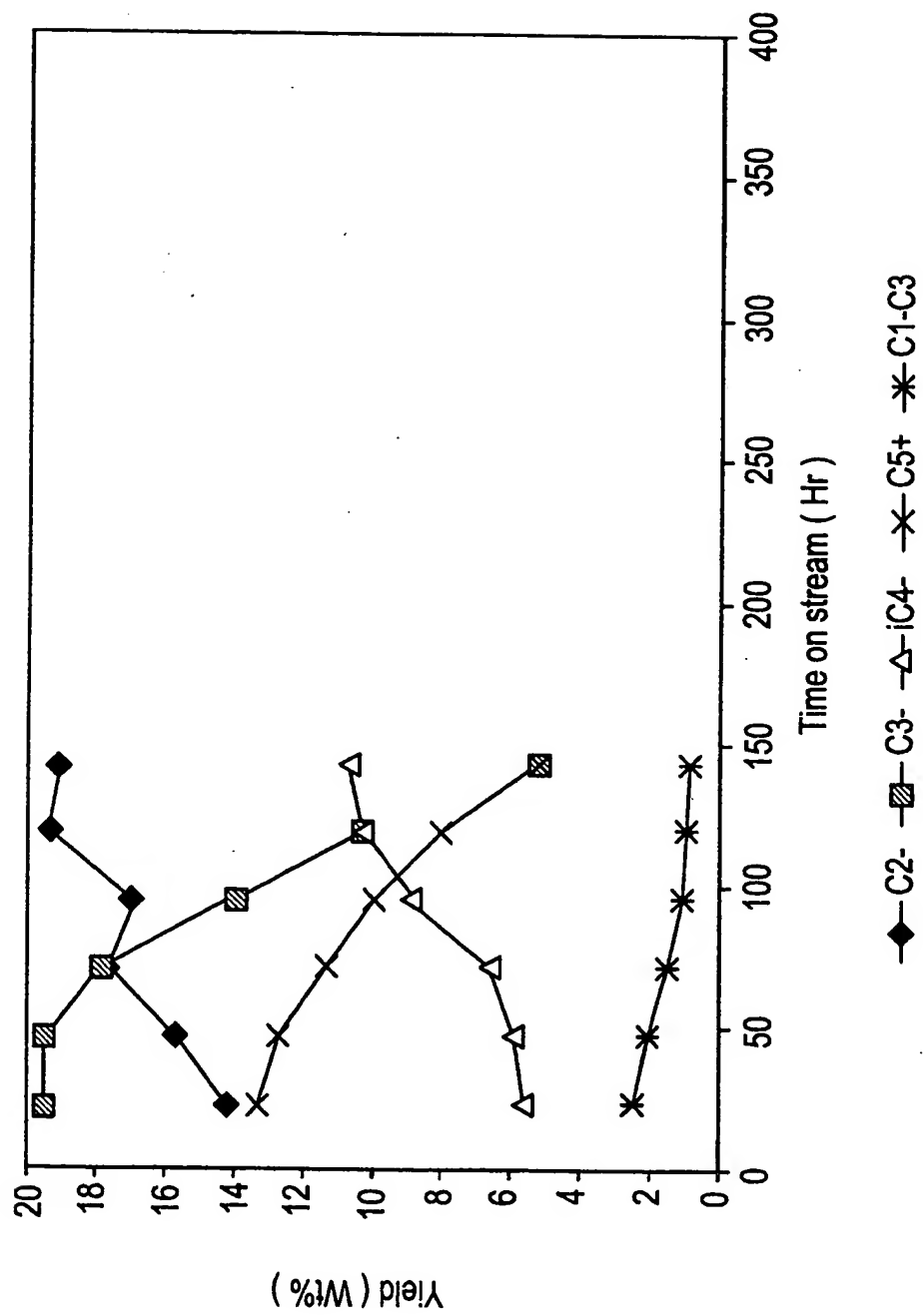


FIG. 7

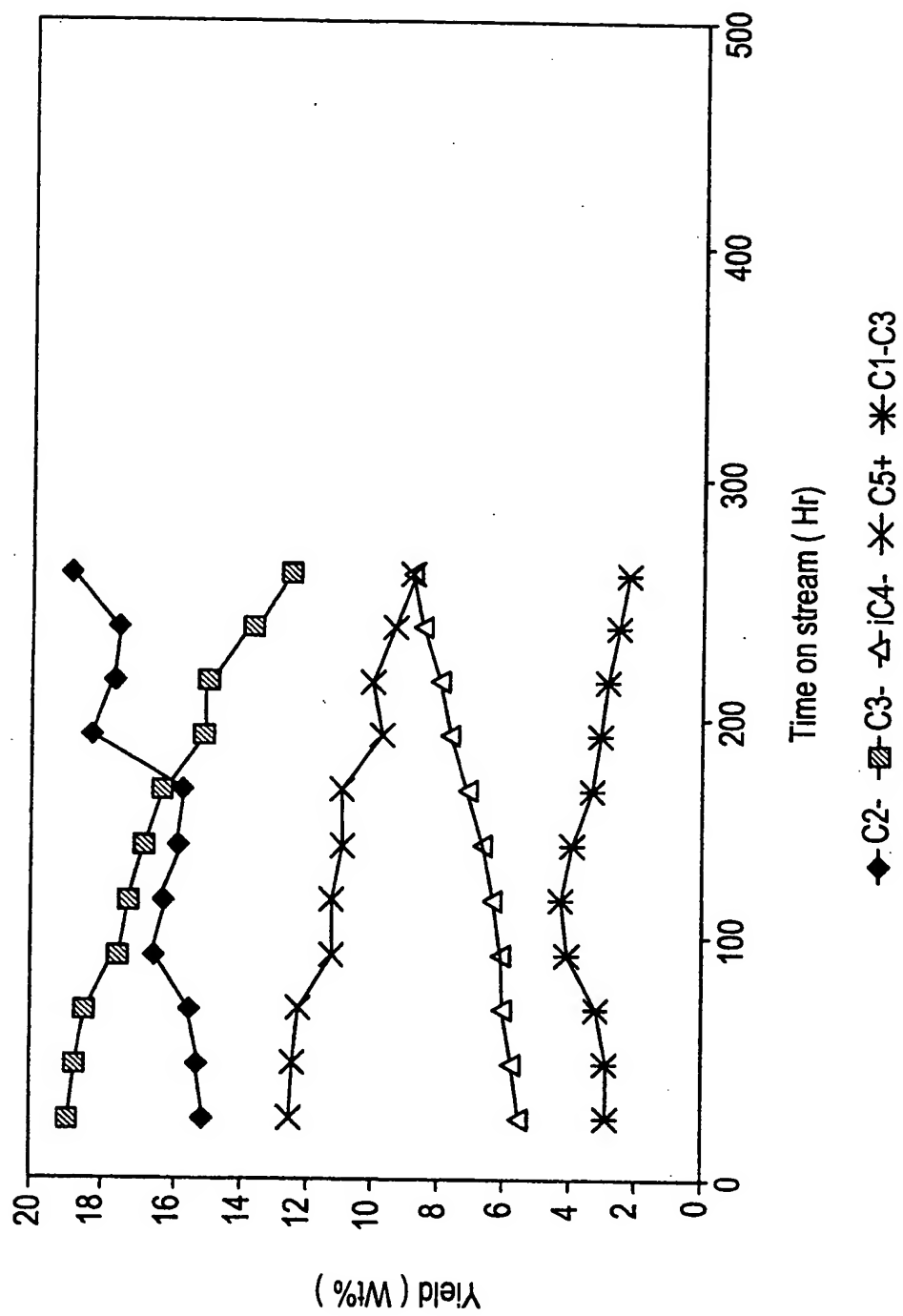


FIG. 8

Filled symbols: Feed : C4 ex EHPN +ethylene +H2  
Open symbols: Feed : C4 ex EHPN

